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AM.3.VS... MODULAR SEQUENCING VALVES CETOP 3



The sequence valve are used to assure that a secondary circuit is pressurized when the setting pressure is reached.

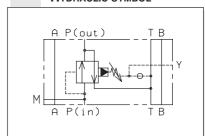
These valves grant a minimum variation of the setting pressure with a changing flow up to 40 l/min (see diagram).

Three spring types allow adjustment within the range $7 \div 250$ bar. Manual adjustment is available by a grub screw or plastic knob.

The cartridge used is the "CVS" type.

Max. operating pressure 350 bar max. 60 bar Setting ranges: Spring 1 Spring 2 max. 120 bar max. 250 bar Spring 3 Max. flow 40 l/min 0.5 ÷ 0.7 l/min Draining on port T Hydraulic fluids Mineral oils DIN 51524 Fluid viscosity 10 ÷ 500 mm²/s Fluid temperature -25°C ÷ 75°C Ambient temperature -25°C ÷ 60°C Max. contamination level class 10 in accordance with NAS 1638 with filter B₂₆≥75 Weight 1,36 Kg

HYDRAULIC SYMBOL



ORDERING CODE

AM

Modular valve

3

CETOP 3/NG6

vs

Sequencing valve

*

Drain connection

 $\mathbf{E} = \mathbf{E} \mathbf{x} \mathbf{t} \mathbf{e} \mathbf{r} \mathbf{n} \mathbf{a} \mathbf{l}$

I = Internal (Standard)

*

Type of adjustment

M = Plastic knob

C = Grub screw

*

Setting ranges

1 = max. 60 bar (white spring)

2 = max. 120 bar (yellow spring)

3 = max. 250 bar (green spring)

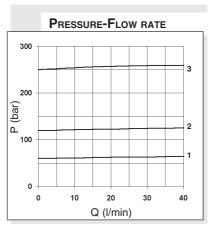
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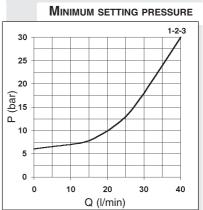
00 = No variant

V1 = Viton

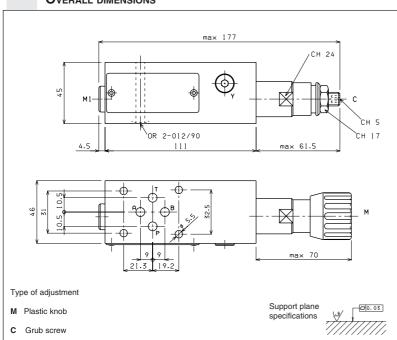
1

Serial No





OVERALL DIMENSIONS



Curves n° 1 - 2 - 3 = setting ranges

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out at a fluid temperature of 50°C.

To changes valves AM.3.VS... from internal to external drainage it is necessary:

- screw out the plug on the Y port
- screw out the plug T.C.E.I. M8x1 from the body
- screw in a screw S.T.E.I. M6
- rescrew the T.C.E.I. M8x1 plug on the body

NOTE: the external draining can be used as a piloting line (please, contact our Technical Service for other informations)